



Hutchison

TOOL SALES

In-die Tapping Preventive Maintenance Program

2 year/2 million strokes

Most of the time, the high pressure production environment of metal stamping facilities does not allow for unscheduled down time of dies. The best way for you to stay ahead of these unanticipated break downs is by having a proactive preventative maintenance program. That is why Hutchison Tool has put together a preventative maintenance program to help maximize the uptime of your In-die tapping unit.

How often should the PM be done?

You should consider a PM every 2 years or 2 million strokes

How does it work?

Contact Hutchison Tool to schedule an appointment with our service department that fits into your production schedule to eliminate possible production delays. Once an appointment is scheduled, you can ship the unit to our plant.

How long does it take?

Most maintenance can be performed in a week. In some cases, expedited requirements could be handled in just a few days.

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“Drill your Competitors by Tapping into our Solutions”



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What is done to the units?

Each unit is disassembled and each component is inspected for wear. Each unit will have a report on items that are recommended for replacement. After any required repairs are completed, each unit is cleaned, repacked with grease and reassembled ready to be put back into service.

What is the cost?

The model 3000 and 3100 have an inspection charge of \$400.00 and the model 6000 and 6100 have an inspection charge of \$650.00. In addition to these charges, any parts that are recommended for replacement would be charged as well. No parts will be replaced without prior authorization from the customer. Most units generally would require the bearings replaced and some bushings. Total maintenance including inspection, bearing and bushing replacements usually costs approximately \$ 1200.00 for 3000 series models, \$ 2000.00 for 6000 series models, \$ 1500.00 for 3100 series models and \$ 2200.00 for 6100 series models. These estimates are based on single spindle units. Multi-spindle and other special units will generally be higher.

What's the next step?

Contact Hutchison Tool at 800-332-3230 or e-mail us at sales@hutchisontool.com to schedule an appointment to send the tapping unit to our factory.

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